



Cert. No. LRQ 0963008

ISO 9001

## A3S and A3SS Bellows Sealed Stop Valve

### Description

A screwed and socket weld bellows sealed, in-line stop valve for use on steam, gas, liquid, condensate and water systems.

### Standards

This product fully complies with the requirements of the European Pressure Equipment Directive 97/23/EC.  
The valve bellows fatigue life conforms to ISO 15761.

### Seat leakage

Disc to seat shut-off conforms to API 598 and DIN 3230 leakage rate B01.

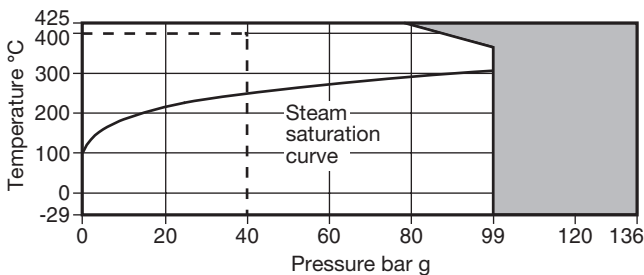
### Certification

This product is available with certification to EN 10204 3.1.  
**Note:** All certification/inspection requirements must be stated at the time of order placement.

### Sizes and pipe connections

1/2", 3/4", 1", 1 1/4", 1 1/2" and 2"  
Screwed BSP (BS 21 parallel), NPT  
Socket weld to BS 3799/ANSI B 16.11

### Pressure/temperature limits (Class 800)



■ The product **must not** be used in this region.

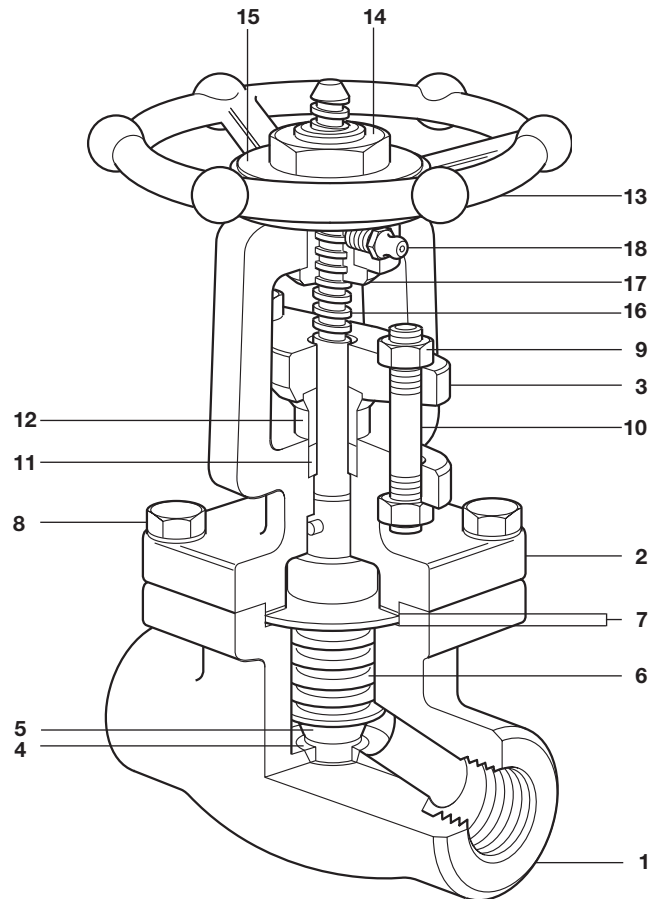
--- Operating restrictions to conform to ISO 15761.

Body design conditions		Class 800
PMA	Maximum allowable pressure	136 bar g
TMA	Maximum allowable temperature	425°C
	Minimum allowable temperature	-29°C
PMO	Maximum operating pressure	99 bar g @ 360°C
	Maximum operating pressure for extended bellows life	40 bar g @ 400°C
TMO	Maximum operating temperature	425°C
	Maximum operating temperature for extended bellows life	400°C @ 40 bar g
	Minimum operating temperature	-29°C
Without the bellows fitted the unit is designed for a maximum cold hydraulic test pressure of:		212 bar g

### K<sub>v</sub> values

Size	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
K <sub>v</sub>	1.3	3.2	5.8	9.0	17.0	19.2

For conversion: C<sub>v</sub> (UK) = K<sub>v</sub> × 0.963    C<sub>v</sub> (US) = K<sub>v</sub> × 1.156

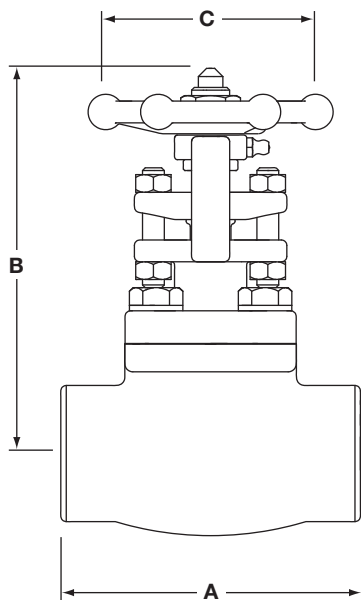


### Materials

No.	Part	Material	
1	Body	Forged steel	ASTM A105N
2	Bonnet	Forged steel	ASTM A105N
3	Gland flange	Forged steel	ASTM A105
4	Integral seat	Stellite	Gr. 6
		A3S	Stainless steel
5	Disc	A3SS	Stainless steel
			ASTM A276 Type 410 + stellite Gr. 6
6	Bellows	Stainless steel	ASTM A479 Type 321
7	Gaskets	Spirally wound stainless steel and graphite filler/graphite laminate with stainless steel insert.	
8	Body bolts	Carbon steel	ASTM A193 B7
9	Gland nuts	Carbon steel	ASTM A194 2H
10	Gland studs	Stainless steel	AISI 410
11	Stem packing	Graphite	
12	Gland follower	Stainless steel	ASTM A276 Type 410
13	Handwheel	Carbon steel	
14	Wheel nut	Carbon steel	
15	Name-plate	Stainless steel	
16	Stem	Stainless steel	ASTM A276 Type 410
17	Yoke nut	Stainless steel	ASTM A582 Type 410
18	Grease nipple	Carbon steel	

## Dimensions/weights (approximate) in mm and kg

Size	A	B (valve open)	C	Weight
1/2"	80	136	70	1.7
3/4"	90	144	90	2.3
1"	110	167	110	3.6
1 1/4"	127	194	110	5.9
1 1/2"	155	220	130	8.5
2"	170	230	180	11.6



## Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P132-11) supplied with the product.

### Installation note:

Install in the direction of flow given by the arrow on the body with the handwheel in a suitable position. The preferred position is with the spindle vertical.

### Disposal

The product is recyclable. No ecological hazard is anticipated with the disposal of this product, providing due care is taken.

## How to order

**Example:** 1 off Spirax Sarco A3S bellows sealed stop valve having screwed BSP connections.

## Spare parts

The spare parts available are shown in heavy outline. Parts drawn in broken line are not supplied as spares.

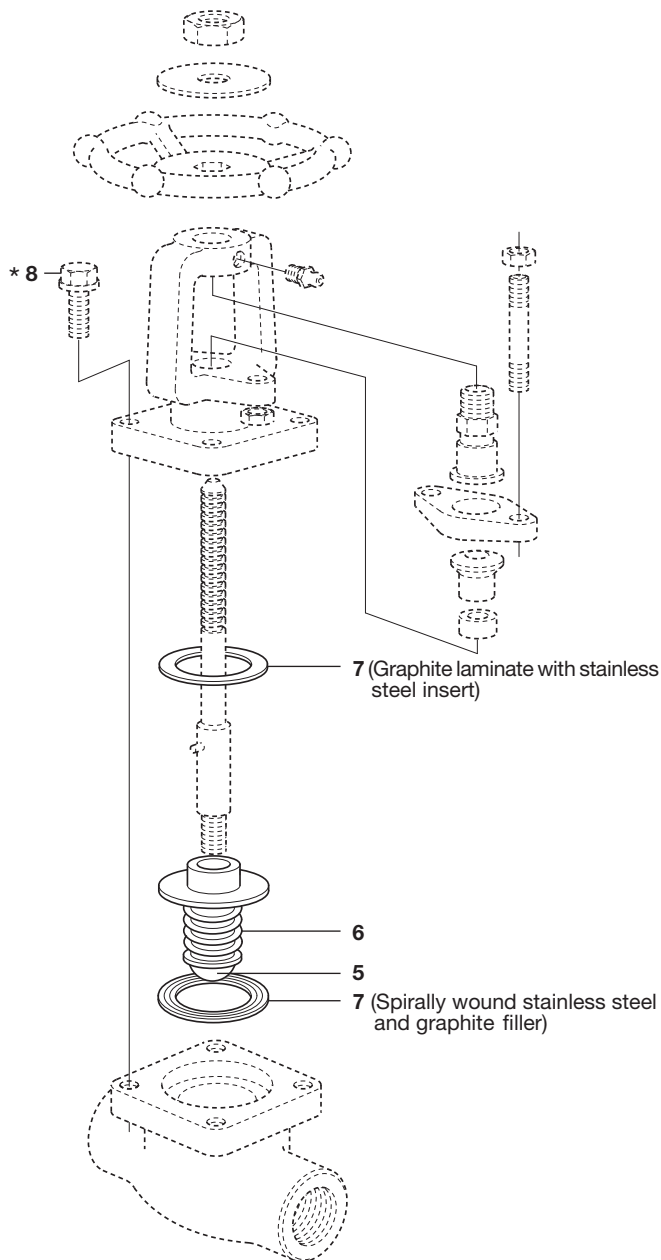
### Available spares

Set of body gaskets	<b>7</b>
Maintenance kit (Disc and bellows assembly + body gaskets)	<b>5, 6, 7</b>

### How to order spares

Always order spares by using the description given in the column headed 'Available spares' and state the size and type of valve.

**Example:** 1 - Maintenance kit plus 1 - Set of body gaskets for a 1" Spirax Sarco type A3S bellows sealed stop valve having screwed BSP connections.



\* Please note: Item 8 is not an available spare.

### Recommended tightening torques

Item	Part	Size	or mm	N m
8	Body bolt	1/2"	M10	40 - 50
		3/4"	M10	40 - 50
		1"	M12	70 - 90
		1 1/4"	M12	70 - 90
		1 1/2"	M14	110 - 130
		2"	M16	160 - 190