# spirax /sarco

# CVS10 Sanitary Check Valve with Metal Seat

#### **Description**

The CVS10 sanitary in-line spring assisted check valve is manufactured from 316L stainless steel and prevents reverse flow in fluid lines. The CVS10 with metal seat is designed for steam applications or other aggressive applications where a soft seat is not suitable, within the food, medical and pharmaceutical industries.

#### Optional:

For water, process fluid and gas applications soft-seated versions with EPDM, Viton or FEP-Silicone seats are available - See Technical Information sheet TI-P029-10-US for further data.

#### Available types and surface finish

**CVS10-1** has an internal surface finish of 20  $\mu$ -in (0.5 micron) Ra (within ASME BPE SF1), and external surface finish of 32  $\mu$ -in (0.8 micron) Ra and a metal seat.

**CVS10-2** has an electropolished internal surface finish of 15  $\mu$ -in 0.38 Ra (within ASME BPE SF4), and external surface finish of 32  $\mu$ -in (0.8 micron) Ra and a metal seat.

#### Standards

- The CVS10 fully complies with the European Pressure Equipment Directive 97/23/EC.
- The CVS10 is designed in accordance with ASME-BPE.

#### Standard shut-off

The standard shut-off of the CVS10 with metal seat conforms to EN 12266-1: 2003 Rate D.

#### Certification:

- EN 10204 3.1 material certification.
- Typical surface finish certificates.

**Note:** All certification inspection requirements must be stated at time of order placement.

### **Packaging**

Packaging for this product is conducted in a clean environment segregated from other non stainless steel products, and in accordance with ASME BPE. Inlet and outlet connections are capped and the product is sealed in a plastic bag prior to boxing.

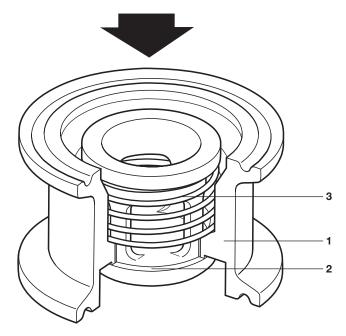
No.	Part	Material
1	Body	Stainless steel 316L
2	Valve head	Stainless steel 316L
3	Spring	Stainless steel 316

#### Sizes and pipe connections

 $\frac{1}{2}$ ",  $\frac{3}{4}$ ", 1", 1 $\frac{1}{2}$ " and 2" to ASME BPE available as standard. Sanitary clamp:

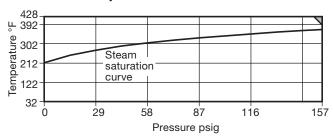
- ASME BPE clamp.

Please note: other connections, sizes and opening pressures are available on request.



1" valve shown

#### **Pressure/temperature limits**



The product **must not** be used in this region.

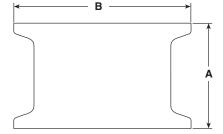
Body design conditions	PN10		
DMA Maximum allawahla nyaasuva	157 psig @ 392°F		
PMA Maximum allowable pressure	(10.8 barg @ 200°C)		
TMA Maximum allowable temperature	428°F @ 152 psig		
TWW Waximam anowabio temperature	(220°C @ 10.5 bar g)		
Minimum allowable temperature	-425°F (-254°C)		
PMO Maximum operating pressure for saturated steam service	145 psig (10 bar g)		
for saturated steam service			
TMO Maximum operating temperature	428°F @ 145 psig		
The Maximum operating temperature	(220°C @ 10 bar g)		
Minimum operating temperature	32°F (0°C)		
Designed for a maximum cold hydraulic test pressure of 218 psig (15 barg)			

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# **Dimensions/weights** (approximate) in inches (mm) and lbs. (kg)

#### Sanitary clamp

Size	Α	В	Weight
1/2"	1.57 (40)	1.0 (25.4)	.2 (0.10)
3/4"	1.57 (40)	1.0 (25.4)	.2 (0.10)
1"	.98 (25)	2.0 (50.5)	.3 (0.15)
11/2"	1.18 (30)	2.0 (50.5)	.4 (0.18)
2"	1.37 (35)	2.5 (64.0)	.8 (0.35)



## K<sub>V</sub> values

Size	1/2"	3/4"	1"	11/2"	2"
K <sub>V</sub>	2	2	4	8	18

For conversation:  $C_V(UK) = K_V \times 0.963$   $C_V(US) = K_V \times 1.156$ 

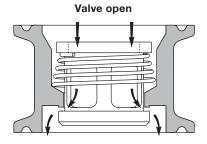
## Opening pressures in psi (mbar)

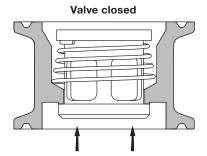
Differential pressure with zero flow in a horizontal installation.

Size	1/2"	3/4"	1"	11/2"	2"
psi (mbar)	.507 (35)	.507 (35)	.507 (35)	.507 (35)	.507 (35)

#### Operation

The valve is opened by the pressure of the fluid. When fluid flow stops the spring closes the valve before reverse flow can occur.





# Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P029-11) supplied with the product.

### How to order

**Example:** 1 off Spirax Sarco 1" CVS10-1 sanitary check valve with metal seat, ASME BPE sanitary clamp connections, and having an internal surface finish of 20  $\mu$ -in (0.5 micron) Ra. Complete with certification dossier.

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