GRUVLOK STAINLESS STEEL FITTINGS - TYPE 304

Gruvlok Series Stainless Steel Fittings are full flow design with ends grooved to Gruvlok specifications. The Series standard material is formed from Type 304 Stainless Steel. The Series Fittings are annealed after forming and grooving to provide increased corrosion resistance. Gruvlok Series Stainless Steel 45° and 90° elbows and tees have compact center-to-end dimensions which make installation quick and easy with the Gruvlok Figure 7400SS Coupling, or other Gruvlok products.

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For Listings/Approval Details and Limitations, visit our website at www.anvilintl.com or contact an Anvil® Sales Representative.

CLASSIFIED UL WATER QUALITY

Drinking Water System Component
ANSI/NSF 61
MH21189

PRESSURE RATINGS FOR STAINLESS STEEL PIPE & FITTINGS

Schedule 10S pipe are based upon the use of roll-groover roll sets that have been specifically designed for use on Schedule 10S stainless steel pipe. Using roll sets that were designed for roll grooving carbon steel pipe may significantly reduce the pressure ratings that can be obtained. Consult Gruvlok for applications that involve roll grooving 10" or larger stainless steel pipe or that involves Schedule 5S stainless steel pipe.

SERIES SS FITTING PRESSURE RATINGS

Sizes	1¼"	1½"	2"	2½"	3"	4"	6"	8"	10"	12"
Pressure (psi)	500	500	500	500	500	500	400	250	100	200

☐ FIG. 7050-SS04

90° Stainless Steel Elbow
Type 304

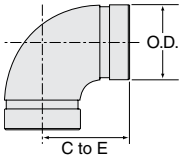

FIGURE A7050SS
90° STAINLESS STEEL ELBOW

Nominal Size	Center to End*	Approx. Wt. Ea.
In./DN(mm)	*In./mm*	*Lbs./Kg*
1¼ *32*	2 13/16 *71.44*	0.8 *0.4*
1½ *40*	3 *76.20*	1.0 *0.5*
2 *50*	3 11/16 *93.66*	1.3 *0.6*
2½ *65*	4 5/16 *109.54*	1.8 *0.8*
3 *80*	5 1/16 *128.59*	2.9 *1.3*
4 *100*	6 5/16 *160.34*	4.6 *2.1*
6 *150*	9 *228.60*	11.2 *5.1*
8 *200*	12 *304.80*	22.7 *10.3*
10 *250*	15 *381.00*	35.3 *16.0*
12 *300*	18 *457.20*	56.9 *25.8*

☐ FIG. 7051-SS04

45° Stainless Steel Elbow
Type 304

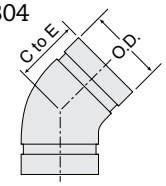

FIGURE A7051SS
45° STAINLESS STEEL ELBOW

Nominal Size	Center to End*	Approx. Wt. Ea.
In./DN(mm)	*In./mm*	*Lbs./Kg*
1¼ *32*	1¾ *44.45*	0.4 *0.2*
1½ *40*	1 7/8 *47.63*	0.5 *0.2*
2 *50*	2 1/8 *53.98*	0.7 *0.3*
2½ *65*	2⅜ *60.33*	0.9 *0.4*
3 *80*	2 13/16 *71.44*	1.5 *0.7*
4 *100*	3 5/16 *84.14*	2.4 *1.1*
6 *150*	4 1/2 *114.30*	6.0 *2.7*
8 *200*	5 7/8 *149.23*	11.7 *5.3*
10 *250*	7 1/8 *180.98*	17.6 *8.0*
12 *300*	8 5/8 *219.08*	27.6 *12.5*

☐ FIG. 7060-SS04

Stainless Steel Tees
Type 304

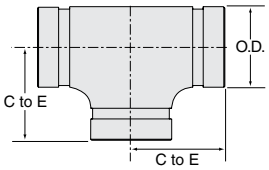

FIGURE A7060SS
STAINLESS STEEL TEE

Nominal Size	Center to End*	Approx. Wt. Ea.
In./DN(mm)	*In./mm*	*Lbs./Kg*
1¼ *32*	2¾ *69.85*	1.1 *0.5*
1½ *40*	2 15/16 *74.61*	1.3 *0.6*
2 *50*	3⅜ *80.96*	3.2 *1.5*
2½ *65*	3 11/16 *93.66*	4.4 *2.0*
3 *80*	4 *101.60*	5.8 *2.6*
4 *100*	4 15/16 *125.41*	8.6 *3.9*
6 *150*	6½ *165.10*	18.5 *8.4*
8 *200*	8 1/16 *204.79*	33.4 *15.1*
10 *250*	9 1/2 *241.30*	35.3 *16.0*
12 *300*	11 *279.40*	52.7 *23.9*

☐ FIG. 7074-SS04

Stainless Steel Caps
Type 304

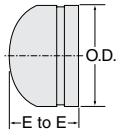

FIGURE A7074SS
STAINLESS STEEL CAP

Nominal Size	Center to End*	Approx. Wt. Ea.
In./DN(mm)	*In./mm*	*Lbs./Kg*
1¼ *32*	1¾ *44.45*	0.4 *0.2*
1½ *40*	1¾ *44.45*	0.4 *0.2*
2 *50*	2 *50.80*	0.4 *0.2*
2½ *65*	2 3/16 *55.56*	0.9 *0.4*
3 *80*	2 9/16 *65.09*	1.1 *0.5*
4 *100*	2 15/16 *74.61*	1.5 *0.7*
6 *150*	3 9/16 *90.49*	3.1 *1.4*
8 *200*	4 *101.60*	6.6 *3.0*
10 *250*	5 *127.00*	9.9 *4.5*
12 *300*	6 *152.40*	15.2 *6.9*

Notes: 1) *Dimensions may differ from those shown above. Contact an Anvil Representative for more information.
2) For Series 304 SS refer to the pressure ratings chart above.

PROJECT INFORMATION	APPROVAL STAMP
Project:	☐ **Approved**
Address:	☐ **Approved as noted**
Contractor:	☐ **Not approved**
Engineer:	**Remarks:**
Submittal Date:	
Notes 1:	
Notes 2:	