

Dixon Sanitary Finish Information

BPE Surface Finish Requirements

Surface designation	Mechanically Polished ID and OD R _a Maximum		Dixon Sanitary High Purity code
	ID μ-in.	OD μ-in	
SF0	no finish requirement	no finish requirement	PL
SF1	20	32	
SF2	25	32	
SF3	30	32	

Surface designation	Mechanically Polished ID and Electropolished OD R _a Maximum		Dixon Sanitary High Purity code
	ID μ-in.	OD μ-in	
SF4	15	32	PM
SF5	20	32	
SF6	25	32	

Finish Designations for Tubing and Fittings

Finish Number	Finish Conditions
1	Mill Finish (bright annealed, pickled, sand blast or tumbled)
3	Polished 32R _a inside diameter (ID) only
5	Polished 150 grit outside diameter (OD) only
7	Polished 32R _a outside/inside diameter (OD/ID)
3A	Polished 150 grit outside (OD), 32R _a inside diameter (ID)